

Wednesday, February 23, 2011 3:27:59 PM

Page 1



Accept

**Setup Start**

Stop

**Cust Item ID:**

Page 10

Customer:

Reference:

Approvals:

Process Plan:

Date: 11-02-23 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 66681

Wednesday, February 23, 2011 3:27:59 PM

Page 2

Item ID: D206-746-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Shroud Airflow Heater System

Start Date: 3/2/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 3/4/2011 Req'd Qty: 1.00

Customer:



Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-746-011 Location: _____ PPP rev: <u>0</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/3/15

11/3/15

mf 11-03-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 66681

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 3/2/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev.A 06.03.23 new issue EC
 IPP rev.B 06.04.26 updated pick list EC
 IPP Rev:C 06-05-24 Per Rev A JLM
 IPP rev D 08.11.18 CHG 003 EC
 11.02.08 added missing washers DD verf:JLM
 IPP Rev:E

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960-10 Washer	NAS1149F0363P	Purchased	No			110	Each	7,848.000	3	3			
<div>Location</div> <div>ST348</div> <div>19356</div> <div>5519</div> <div>Loc Qty</div> <div>7848</div> <div>200</div> <div>7648</div> <div>Loc Code</div>													
D206-746-041 Rear-Passenger Overhead Modification		Manufactured	No			110	Each	0.0000	1	1			
D206-746-043 Blower Motor Assembly		Manufactured	No			110	Each	0.0000	1	1			
D3467-041 Shroud Assembly		Manufactured	No			110	Each	1.0000	1	1			
<div>Location</div> <div>ST157</div> <div>54214</div> <div>Loc Qty</div> <div>1</div> <div>1</div> <div>Loc Code</div>													
D3468-1 Seal		Manufactured	No			110	Each	0.0000	2	2			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 66681

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 3/2/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

D3468-3
Large Seal Strip

Manufactured No

110 Each

3.0000

1 1

Location

Loc Qty

Loc Code

ST060

3

62921

1

63308

2

62921

D3468-5
Seal Strip

Manufactured No

110 Each

6.0000

2 2

Location

Loc Qty

Loc Code

ST056

6

63309

6

63309

D3469-041
Shut-off Valve Assembly

Manufactured No

110 Each

1.0000

1 1

Location

Loc Qty

Loc Code

ST159

1

36937

1

36937

D3471-5
Stiffener

Manufactured No

110 Each

4.0000

1 1

Location

Loc Qty

Loc Code

ST061

4

64662

4

64662

D3475-041
Dump Outlet

Manufactured No

110 Each

3.0000

1 1

Location

Loc Qty

Loc Code

ST059

3

65465

3

65465

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Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Page 3

Work Order ID: 66681

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 3/2/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

D3475-5
Screen
Manufactured No 110 Each 4.0000
1 1

Location Loc Qty Loc Code

ST059 4

65466 4

D3475-7
Scoop Outlet
Manufactured No 110 Each 9.0000
1 1
65466

Location Loc Qty Loc Code

ST062 9

65467 9

D3475-9
Dump Outlet
Manufactured No 110 Each 9.0000
1 1
65467

Location Loc Qty Loc Code

ST062 9

34395 9

D3478-041
Air Inlet Adapter
Manufactured No 110 Each 2.0000
1 1
34395

Location Loc Qty Loc Code

ST157 2

35453 2

D3478-5
Screen
Manufactured No 110 Each 7.0000
1 1
35453
11/3/3

Location Loc Qty Loc Code

ST157 7

35264 7

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Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 4

Work Order ID: 66681

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 3/2/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

D3478-7
Inlet Gasket

Manufactured No

110 Each

7.0000

Location

Loc Qty

Loc Code

ST063

7

34401

7

110 Each

6.0000

D3478-9
Air Inlet Scoop

Manufactured No

Location

Loc Qty

Loc Code

ST060

6

64663

6

110 Each

4.0000

D3481-041
Shut-off Valve Bracket

Manufactured No

Location

Loc Qty

Loc Code

ST062

4

65468

4

110 Each

9.0000

D3482-1
Inlet Insulation Sock

Manufactured No

Location

Loc Qty

Loc Code

ST161

9

34383

1

65469

8

110 Each

4.0000

D3482-11
Insulation Hose, 30"

Manufactured No

Location

Loc Qty

Loc Code

ST161

4

34384

4

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Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 5

Work Order ID: 66681

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 3/2/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

D3482-13



Insulation Hose, 52"

Manufactured No

110 Each

13.0000



Location

Loc Qty

Loc Code

ST161

13

31262

6

34385

7

3/26/2

D3482-3



Outlet Insulation Sock

Manufactured No

110 Each

3.0000



Location

Loc Qty

Loc Code

ST161

3

34386

3

34386

D3482-5



Insulation Hose, 20"

Manufactured No

110 Each

3.0000



Location

Loc Qty

Loc Code

ST161

3

34387

3

34387

D3482-7



Insulation Hose, 36"

Manufactured No

110 Each

7.0000



Location

Loc Qty

Loc Code

ST161

7

65470

7

65470

D3482-9



Insulation Hose, 48"

Manufactured No

110 Each

3.0000



Location

Loc Qty

Loc Code

ST161

3

34389

3

34389

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Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 66681

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 3/2/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

D3483-1
Red Label

Manufactured No

110 Each

4.0000

1

h

Location

Loc Qty

Loc Code

ST065

4

37259

4

110 Each

5.0000

37259
1

h

D3483-3
Black Label

Manufactured No

Location

Loc Qty

Loc Code

ST065

5

37260

5

110 Each

5.0000

37260
1

h

D3483-5
Warning Label

Manufactured No

Location

Loc Qty

Loc Code

ST065

5

37261

5

110 Each

14.0000

37261
4

6/11/3 (1)

31903
BLUE TERMINAL AMP

Purchased No

Location

Loc Qty

Loc Code

ST399

14

105992

14

105992

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Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 7

Work Order ID: 66681

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 3/2/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00



Bolt

Purchased

No

110

Each

399.0000

20 20



Location

Loc Qty

Loc Code

ST350

399

111193

16

116419

83

116924

300

116419



BOLT

Purchased

No

110

Each

53.0000

3 3



Location

Loc Qty

Loc Code

ST350

53

100771

3

105978

50

100771



Washer

NAS1149F0332P

Purchased

No

110

Each

4,031.000

26 26



M18057

Location

Loc Qty

Loc Code

ST348

4031

101340

4031



washer

NAS1149FN416P

Purchased

No

110

Each

0.0000

5 5



M115698



WASHER

NAS1149FN832P

Purchased

No

110

Each

0.0000

10 10



M115158

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 66681

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 3/2/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

CR3223-4+3

Purchased

No

110

Each

85.0000



Cherry Rivet

Location

Loc Qty

Loc Code

ST312

85

110153

85

110

Each

0.0000

DCS549

Purchased

No

TURN-TO-LOCK CONTROL

M22759/16-16-9

Purchased

No

110

f

52.0000



16GA ELECTRICAL WIRE-120" LONG

Location

Loc Qty

Loc Code

ST394

52

105960

52

110

Each

316.0000

MS21083N08

Purchased

No



NUT

Location

Loc Qty

Loc Code

ST304

316

100798

316

110

Each

34.0000

MS21919-DG3

Purchased

No



CLAMP

Location

Loc Qty

Loc Code

ST306

34

109752

34

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work-Order ID: 66681

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 3/2/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

MS21919-DG44

Purchased

No

110

Each

6.0000



CLAMP



[Signature]

Location

Loc Qty

Loc Code

ST306

6

116767

6

110

Each

6.0000

MS21919-DG48

Purchased

No



CLAMP



[Signature]

Location

Loc Qty

Loc Code

ST306

6

100798

6

110

Each

3.0000

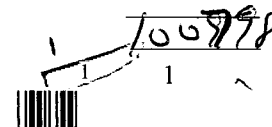
MS24166-D1

Purchased

No



RELAY



[Signature]

Location

Loc Qty

Loc Code

ST308

3

116669

3

110

Each

4.0000

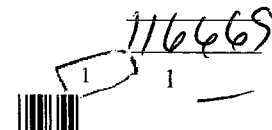
MS25244-15

Purchased

No



BREAKER



[Signature]

Location

Loc Qty

Loc Code

ST290

4

110439

1

116712

2

116806

1

[Handwritten: 110439]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

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Wednesday, February 23, 2011 3:28:09 PM

Work-Order ID: 66681

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 3/2/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

MS25244-75

Purchased

No

110

Each

3.0000



CIRCUIT BREAKER 7.5 AMP

Location

Loc Qty

Loc Code

ST290

3

110302

1

116918

2

110

Each

66.0000

MS27039-08-16

Purchased

No



SCREW PAN HD

Location

Loc Qty

Loc Code

ST291

66

112466

66

110

Each

3.0000

MS35058-22

Purchased

No



SWITCH

Location

Loc Qty

Loc Code

ST294

3

116669

3

110

Each

9.0000

NAS43DD3-16N

Purchased

No



SPACER

Location

Loc Qty

Loc Code

ST279

9

104311

9

110

Each

7.0000

NAS43DD3-48FC

Purchased

No



Spacer

Location

Loc Qty

Loc Code

ST279

7

105978

7

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Wednesday, February 23, 2011 3:28:09 PM

Work Order ID: 66681

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 3/2/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

NAS679A3-

Purchased

No

110

Each

35.0000



NUT SELF LOCK

Location

Loc Qty

Loc Code

ST280

35

116417

35

110

Each

14.0000

QS200-44S

Purchased

No



CLAMP

Location

Loc Qty

Loc Code

ST450

14

116513

4

116727

10

110

Each

13.0000

QS200-56S

Purchased

No



CLAMP

Location

Loc Qty

Loc Code

ST450

13

116712

13

110

f

14.0000

SCEET-11

Purchased

No



SCEET

Location

Loc Qty

Loc Code

ST029

14

106050

3

116712

11

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 66681



Parent Item: D206-746-011



Parent Item Name: Shroud Airflow Heater System

Start Date: 3/2/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

SCEET-12

Purchased

No

110

f

12.0000

11 11



Hose 3" Diameter



Location

Loc Qty

Loc Code

ST011

1

110277

1

ST015

11

116893

11

116893

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

7.0 PARTS LIST

Qty -011	Qty -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		D3467-041	SHROUD ASSEMBLY (CAM-1984-004)
1		D3468-1	SEAL
1		D3468-3	LARGE SEAL STRIP
2		D3468-5	SEAL STRIP
1		D3469-041	SHUT-OFF VALVE ASSEMBLY (CAM-1984-005)
1		D3471-041	BLOWER MOTOR SUPPORT (CAM-1984-008)
1		D3471-5	STIFFENER (CAM-1984-008-4)
	2	D3472-041	CABIN HEAT OUTLET DEFLECTOR (CAM-1984-012)
	2	D3472-5	DOUBLER (CAM-1984-017-6)
		D3473-041	BLOWER INLET ADAPTER (CAM-1984-013)
1		D3475-041	DUMP OUTLET (CAM-1984-013-27)
1		D3475-5	SCREEN (CAM-1984-013-25)
1		D3475-7	SCOOP OUTLET (CAM-1984-013-22)
1		D3475-9	GASKET
1		D3476-041	BLOWER MOTOR ADAPTER (CAM-1984-014)
1		D3477-041	BLOWER MOTOR INLET ADAPTER (CAM-1984-015)
1		D3478-041	AIR INLET ADAPTER (CAM-1984-016)
1		D3478-5	SCREEN
1		D3478-7	GASKET
1		D3478-9	INLET SCOOP
	2	D3479-041	INLET ADAPTER (CAM-1984-017-22)
	2	D3480-041	EYEBALL INLET ADAPTER (CAM-1984-017-23)
	2	D3480-043	EYEBALL ADAPTER (CAM-1984-017-19)
	2	D3480-7	GASKET (CAM-1984-017-21)
1		D3481-041	SHUT-OFF VALVE BRACKET (CAM-1984-018)
1		D3482-1	INLET INSULATION SOCK (CAM-003-34)
1		D3482-3	OUTLET INSULATION SOCK (CAM-003-34)
1		D3482-5	HOSE INSULATION (CAM-003-34)
2		D3482-7	HOSE INSULATION (CAM-003-34)
1		D3482-9	HOSE INSULATION (CAM-003-34)
1		D3482-11	HOSE INSULATION (CAM-003-34)
1		D3482-13	HOSE INSULATION (CAM-003-34)
1		D3483-1	DUMP VALVE PLACARD (CAM-003-21)
1		D3483-3	SHUT-OFF VALVE PLACARD (CAM-003-22)
1		D3483-5	WARNING PLACARD

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Revision: A
Date: 06.05.16

7.0 PARTS LIST (CONTINUED)

QTY -011	QTY -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
		26D71	JANITROL BLOWER MOTOR ASS'Y (EQUIV. 26D71-1)
4		320565	RING CONNECTOR (EQUIV. 31903 BLUE TERMINAL AMP)
	2	9977009-4	BELL EYEBALL VENT
26		AN3-3A	BOLT
	8	AN3-4A	BOLT
3		AN3-5	BOLT
5		AN960-4L	WASHER
10		AN960-8	WASHER
3		AN960-10L	WASHER
26	16	AN960-10L	WASHER
	24	CR2248-4-2	RIVET (EQUIV. NAS1739B4-2)
5	7	CR2539-4-03	RIVET (EQUIV. CR3223-4-03)
2		DCS54-9	PUSH/PULL CONTROL
	1	HA-000611	CARBON MONOXIDE INDICATOR
1		M22759/16-16-9	16GA ELECTRICAL WIRE, 120" LONG
10		MS21083-N08	NUT
10		MS21919DG-3	CLAMP
2		MS21919DG-44	CLAMP
1		MS21919DG-48	CLAMP
1		MS24166D1	RELAY
1		MS25244-7.5	CIRCUIT BREAKER
1		MS25244-15	CIRCUIT BREAKER
10		MS27039-0816	SCREW
	8	MS27039-1-10	SCREW
1		MS35058-22	SWITCH
10		NAS43DD3-16N	SPACER
2		NAS43DD3-48FC	SPACER
	12	NAS1738B4-2	RIVET
6	8	NAS679A3	NUT
6		QS200 44'S	CLAMP
8		QS200 56 S	CLAMP
12		SCEET 11	Ø2.75" HOSE
11		SCEET 12	Ø3.00" HOSE
	4	TY-527M	TY RAP

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Revision:

A

Date:

06.05.16

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-746 REV. A
REF. CANADIAN STC: SH05-45 ISSUE 1
FAA STC: SH3367NM DATED OCT. 13, 2005

REFERENCE ONLY

The Parts List of Installation Instructions IIN-D206-746 Rev. A should be amended as follows:

Qty -011	Qty -041	Qty -043	Part Number	Description
X			D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X		D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		X	D206-746-043	BLOWER MOTOR ASSEMBLY
		1	D3471-041	BLOWER MOTOR SUPPORT (CAM-1984-008)
		1	D3473-041	BLOWER INLET ADAPTER (CAM-1984-013)
		1	D3476-041	BLOWER MOTOR ADAPTER (CAM-1984-014)
		1	D3477-041	BLOWER MOTOR INLET ADAPTER (CAM-1984-015)
		2	D3585-1	SET SCREW
		2	D3742-1	BEARING
		A/R	26221	LOCTITE 226 THREADLOCKER
		1	26D71	BLOWER MOTOR (26D71-1)
		6	AN3-3A	BOLT
		6	AN960-10	WASHER
		3	MS27039-08-04	MACHINE SCREW
		3	MS35333-38	LOCK WASHER
		A/R	MS20995-025E	LOCK WIRE

Furthermore, any mention of "Blower Motor Assembly" appearing in Installation Instructions IIN-D206-746 Rev. A, and Installation Drawing D206-746 Rev. A, should be replaced by D206-746-043 Blower Motor Assembly.

For assembly instructions of D206-746-043 Blower Motor Assembly, refer to page 2 of this DSI.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: D. SHEPHERD
D. SHEPHERD (DE # 02)

DATE: 08.01.20
CERT. NO.: SH05-45
ISSUE NO.: 1

C	ADD D3742-1 BEARING; UPDATE FORMAT	PH	08.01.20
B	ADD D3585-1 & DETAIL B	MB	07.01.02
A	NEW ISSUE	MB	06.08.09
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		DSI 9341	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BLOWER MOTOR ASSEMBLY	NTS
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